

IN THE SUBSTITUTE SPECIFICATION

Please cancel paragraphs 005, 018 and 023 of the Substitute Specification, which was filed with the application. Please replace those cancelled paragraphs with replacement paragraphs, also 005, 018 and 023, as follows.

[005] Even with cylinder groups, printing groups, printing units or printing towers which are operated together by the use of gears, this difference leads to undesired moments, to increased friction and to wear.

[018] In the area of its shell face, the second cylinder 03, which is preferably embodied as a transfer cylinder 03, has at least one layer 11, which is provided with compressible and/or elastic properties, and which is supported on a substantially incompressible, inelastic cylinder core 12, with the cylinder ~~core~~ 12 of the transfer cylinder 03 having a radius r_{12} . The layer 11, which may be, for example, in the form of a dressing 11, and in particular, a rubber blanket 11, which is ultimately configured as a sleeve, etc., is releasably arranged on the cylinder core 12. The radius r_{12} of the cylinder core 12 can be defined either by the shell face of the base body 13 of a radius r_{13} or, in case of the presence of one or of several intermediate layers 14, such as, for example, an underlayer 14, by the surface of the outermost intermediate layer 14. The intermediate layer or layers is or are used for adaptation of the transfer cylinder 03 to various thicknesses d_{11} of rubber blankets 11, and/or the thickness of materials to be imprinted. If the layer 11 is embodied as a layer 11, which is connected with an incompressible support layer, such as, for example, the layer of a metal blanket, within the meaning of incompressibility, the radius r_{12} is to be understood to include the thickness of the incompressible support layer, such as, for example, the metal plate.

[023] The thickness d_{11} of the relieved, compressible layer 11, in the unloaded case, and which layer 11 has already been used during the printing process, ~~so that it~~ lies, for example, between 1.5 and 2.5 mm, and in particular lies between 1.8 and 2.1 mm. The radius r_{12} of the cylinder core 12 of the cylinder 03 should be embodied corresponding to the above mentioned ratios. In this case, it is possibly necessary to also take an intermediate layer 14 of a thickness of, for example 0.14 mm to 0.22 mm, into consideration in the course of dimensioning the radius r_{13} of the base body 13.